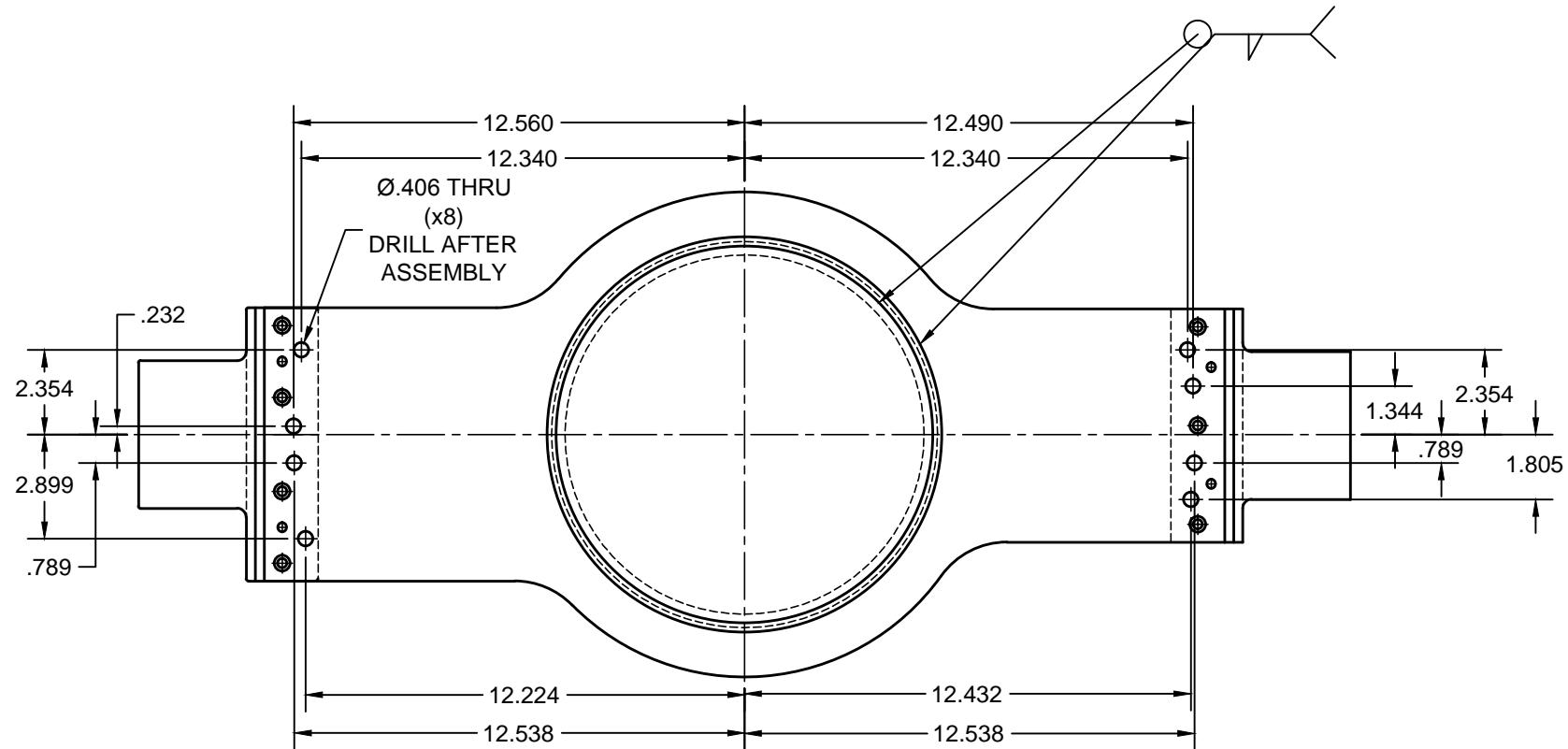


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

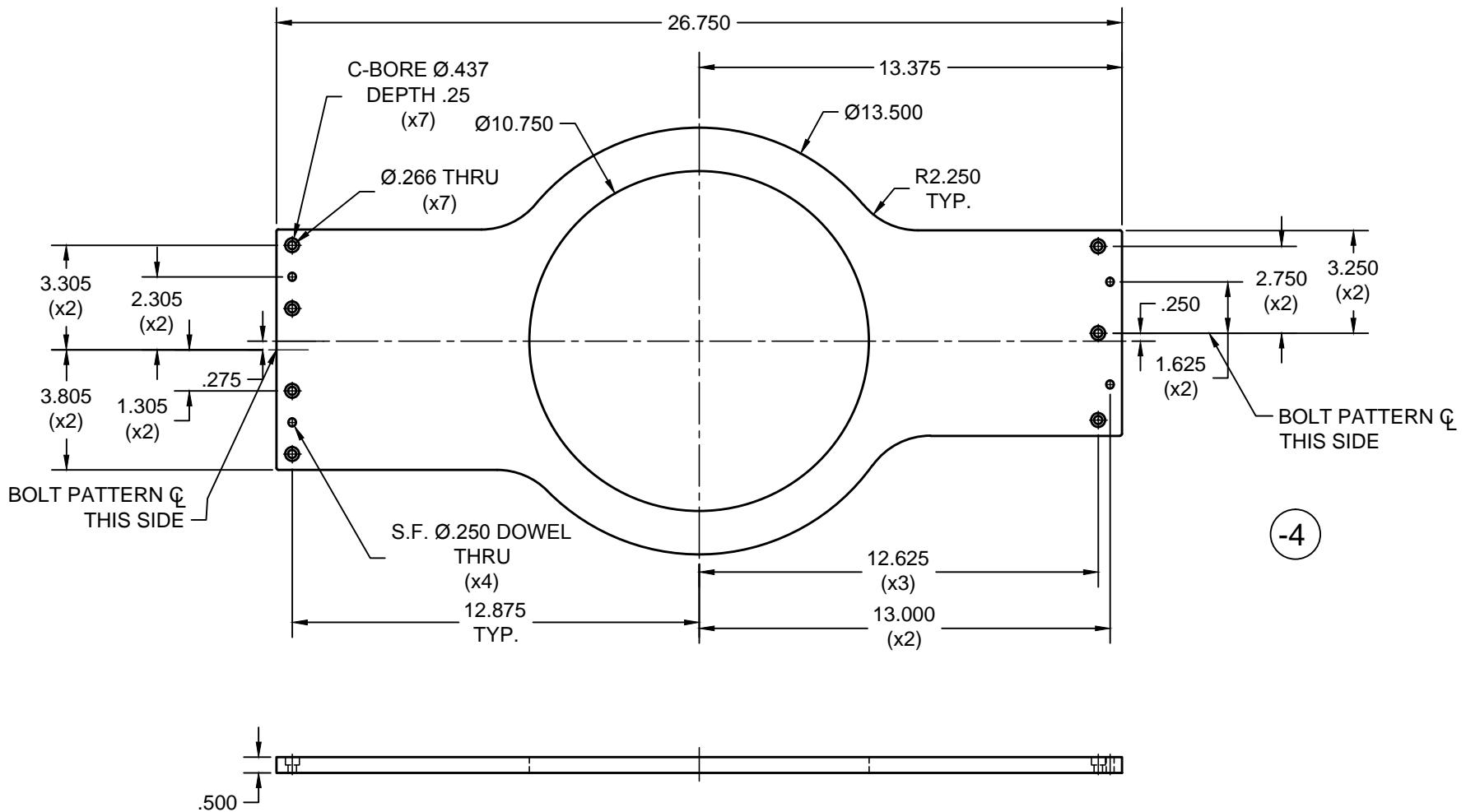


NOTES

DRILL THESE HOLES ONLY AFTER ASSEMBLY,
SEE MAIN PRINTS FOR FURTHER DETAILS.

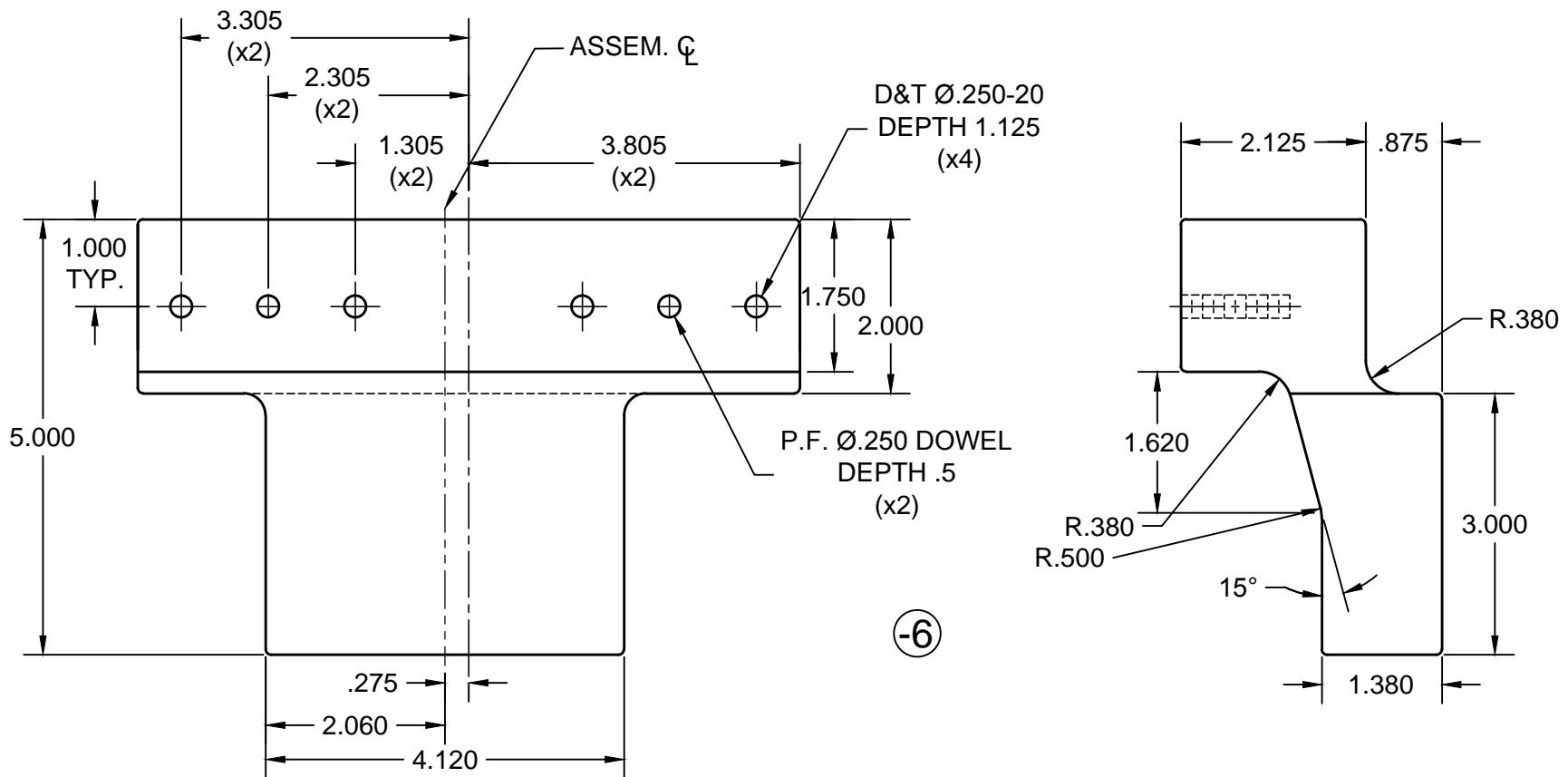
PART #	QTY	DESCRIPTION	USED ON MODEL	DRAWN BY: PERRITT	TITLE	DWG NO.	SCALE	DATE	REV
			414-100	APPROVED					
		ASSEM.	CH-47D	HEAT TREAT	RED BARN MACHINE	145G0057	NTS	2-23-06	3 of 4
				FINISH SPEC	REACTION ADAPTER				
				--					
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1					
				FRACTIONS ± 1/32 ANGLES ± 5°					
					1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R				
					2. DIMENSIONAL LIMITS APPLY AFTER PLATING				

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



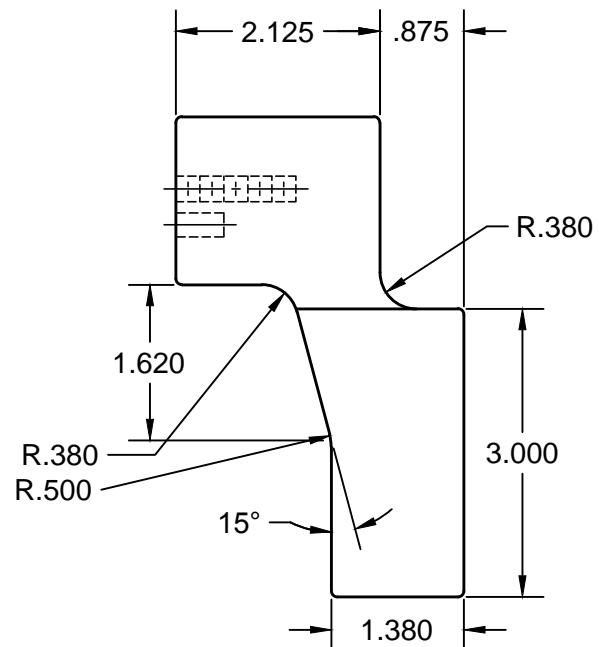
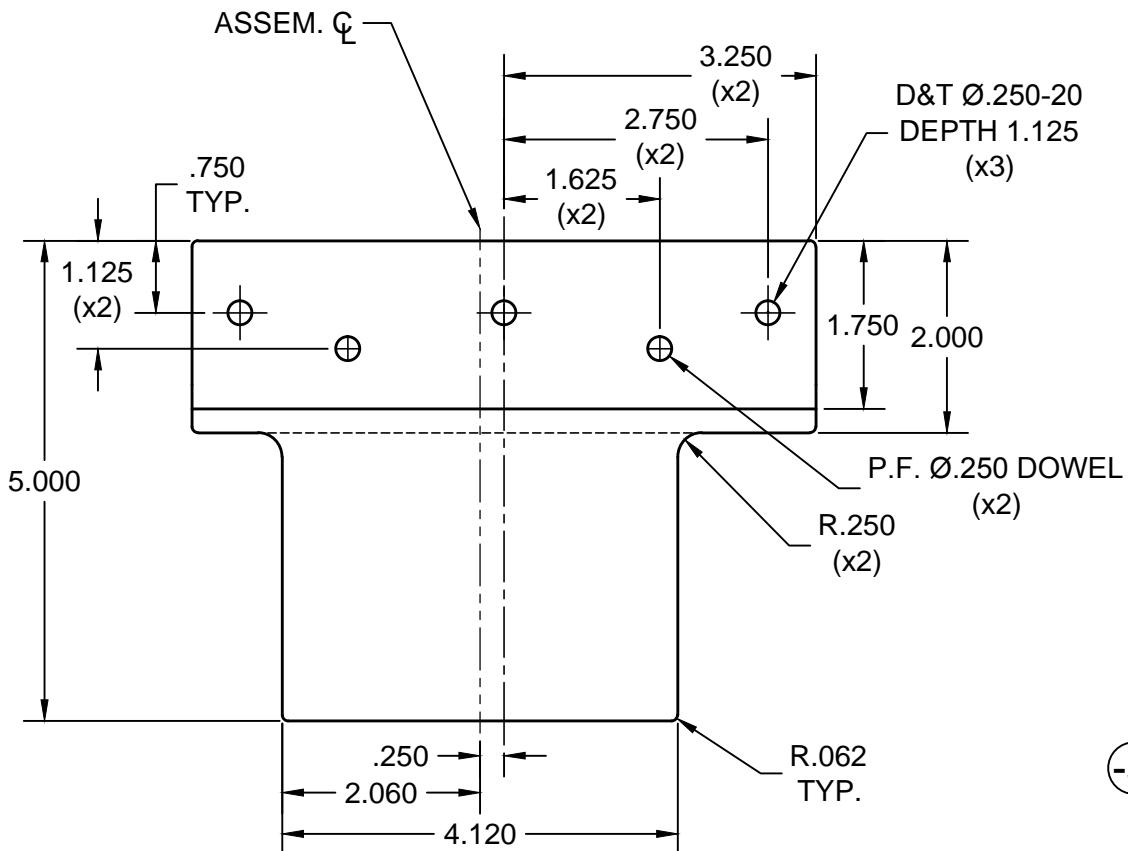
PART #	QTY	DESCRIPTION	USED ON MODEL	DRAWN BY: PERRITT	TITLE	DWG NO. 145G0057	REV
			414-100	APPROVED			
		CH-47D	HEAT TREAT				
			FINISH SPEC	--			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1			
				FRACTIONS ± 1/32 ANGLES ± 5°			
				1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
					SCALE NTS	DATE 2-23-06	SHEET 3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



			DRAWN BY: PERRITT	TITLE: RB RED BARN MACHINE		
			APPROVED			
			HEAT TREAT			
			FINISH SPEC			
			--			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	ANGLES ± 5° FRACTIONS 1/32 ANGLES ± 5° 1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
PART #	QTY	DESCRIPTION	USED ON MODEL	TITLE: RB RED BARN MACHINE		
-6	1	6061 3x5x6.5	414-100	REVISIONS		
			CH-47D	REV: 145G0057		
				SCALE	NTS	DATE 2-23-06 SHEET 2 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



(-5)

PART #	QTY	DESCRIPTION
-5	1	6061 3x5x6.5

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH
SPEC --
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX \pm .005 FRACTIONS \pm 1/32 XX \pm .01 ANGLES \pm 5° X \pm .1
1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

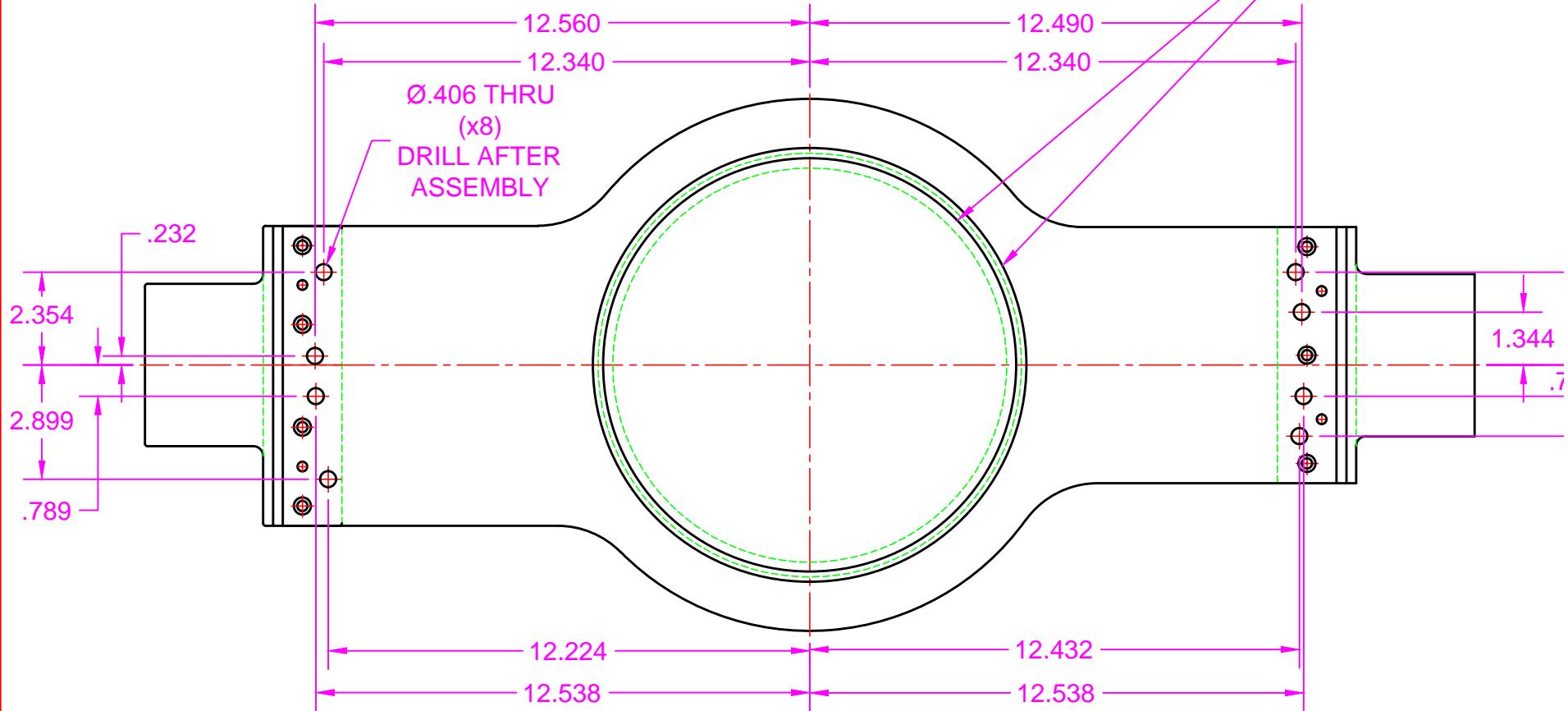
RB RED BARN MACHINE

TITLE REACTION ADAPTER

DWG NO. 145G0057 REV

SCALE NTS DATE 2-23-06 SHEET 1 of 3

REV		DESCRIPTION		DATE	APPROVE



PART #			QTY	DESCRIPTION	DRAWN BY: PERRITT	TITLE	
				USED ON MODEL	APPROVED	RED BARN MACHINE	
				414-100	HEAT TREAT		
				CH-47D	FINISH SPEC		
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1		TITLE	
				FRACTIONS ± 1/32 ANGLES ± 5°			
				UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DWG NO.	
						SCALE NTS DATE 2-23-06 SHEET 1 of 1	
-1			1	41L40 Ø5/8 x 3/4			

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	TITLE RED BARN MACHINE
CHECKED	
HEAT	
TREAT	
FINISH SPEC	
USED ON MODEL 414-100 CH-47D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.015 x 45° PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
DWG NO.	SCALE NTS DATE 2-23-06 SHEET 1 of 1